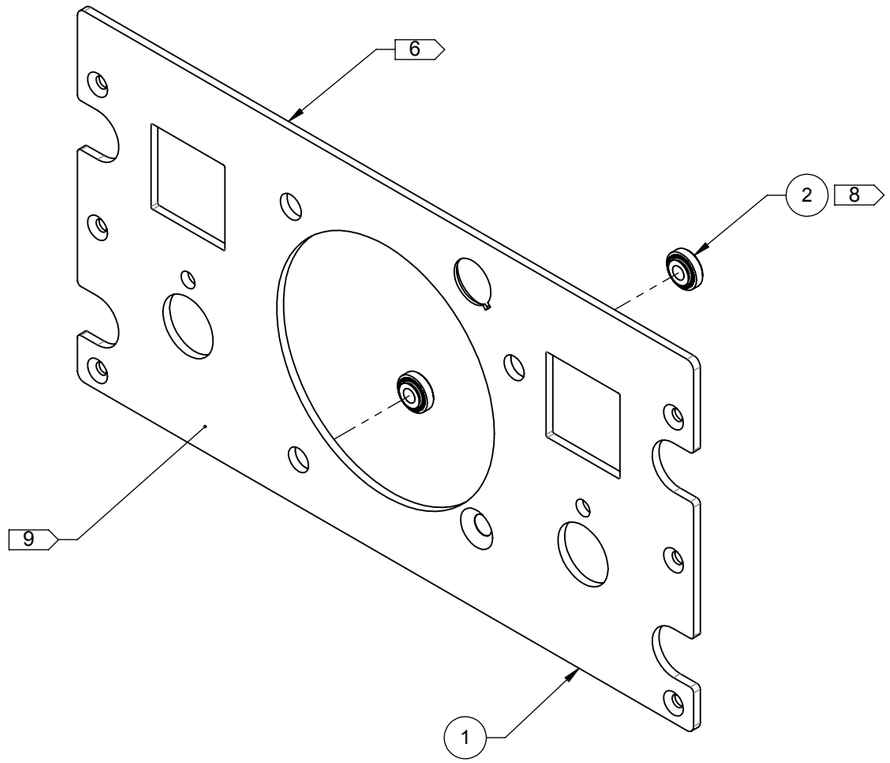
ITEM	QTY -041	P/N	DESCRIPTION
	X	D5176-041	FACE PLATE ASSY
1	1	D5176-1	FACE PLATE
2	2	CLS-632-2	INSERT



D5176-041 FACE PLATE ASSY

(REPLACE ERA P/N 41228-603-018-001)

NOTES:
1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PAINT "MATTE BLACK" (MB) PER DART QSI 005 4.2.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.08 lbs
8) INSTALL CLS-632-2 INSERT PRIOR PAINTED. MASK INSERT THREAD HOLES

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	RF	14.10.07

DESIGN	RF
DRAWN	RF
CHECKED	VS
MFG. APPR.	DD
APPROVED	
DE APPR.	
DATE	14.10.07

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5176 REV. A5
SHEET 1 OF 3
TITLE FACE PLATE ASSY
SCALE NTS

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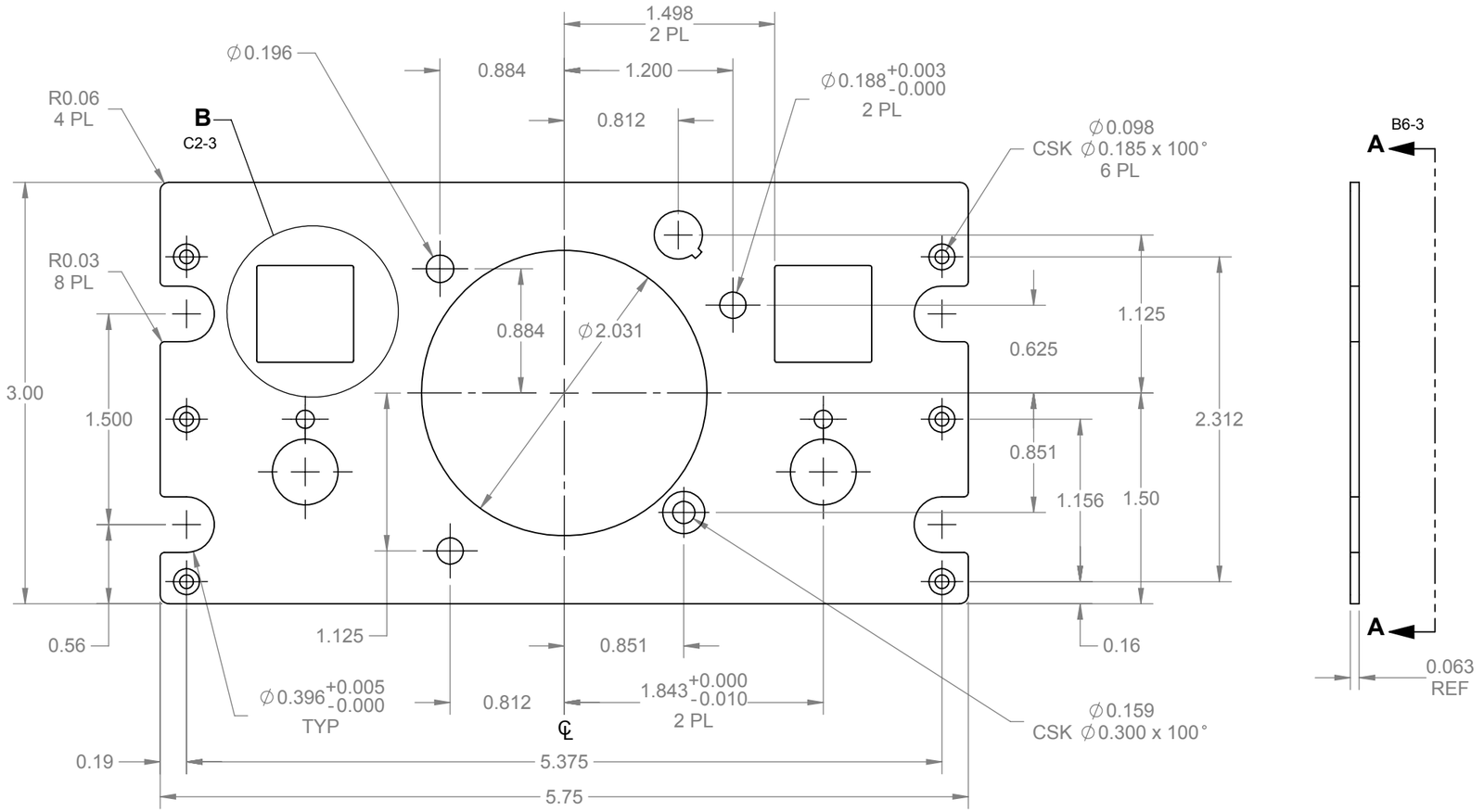

D5176-1 FACE PLATE

(REPLACE ERA P/N 41228-603-018-003)

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.063 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061TS.063
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
7) WEIGHT: 0.07 lbs

PRELIMINARY ISSUE

DESIGN	RF	**DART AEROSPACE LTD**
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	VS	DRAWING NO. D5176 — REV. A5
MFG. APPR.	DD	SHEET 2 OF 3
APPROVED		TITLE: FACE PLATE ASSY — SCALE: NTS
DE APPR.		
DATE	14.10.07	

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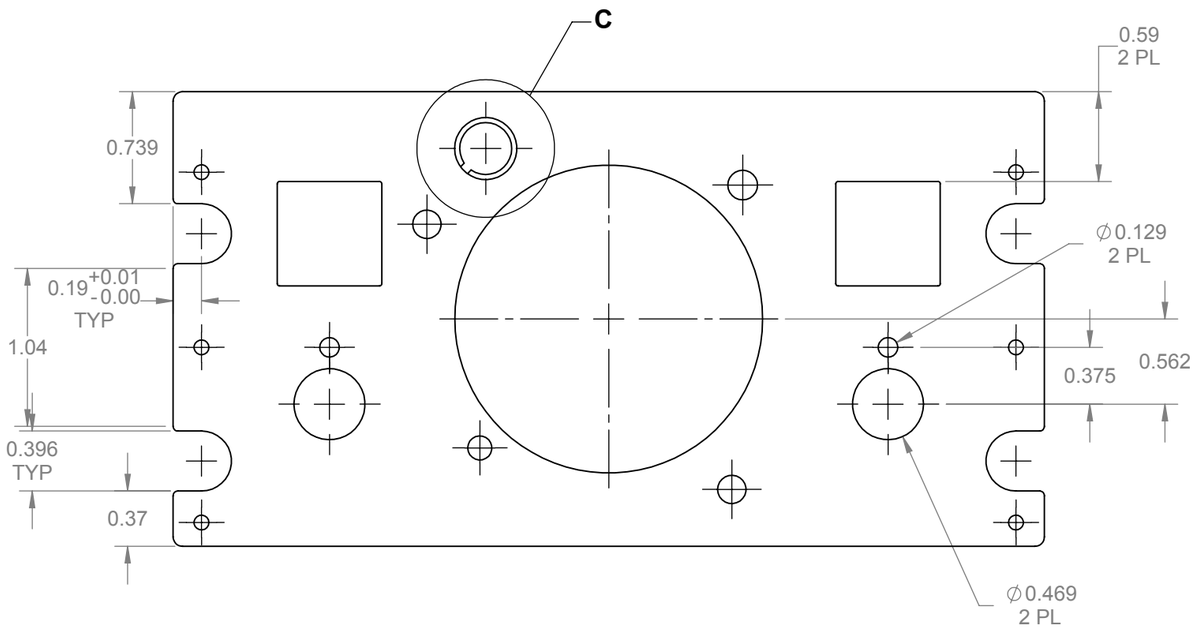
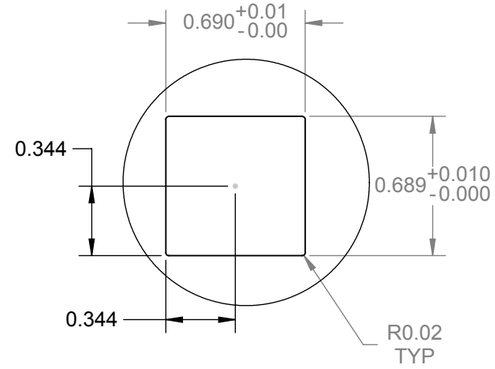
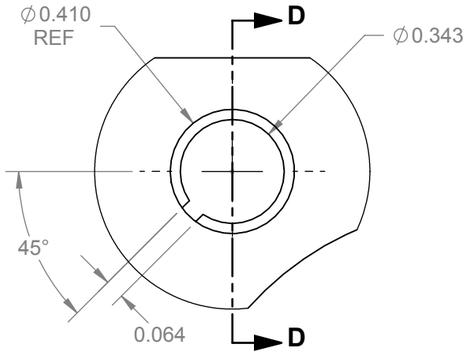


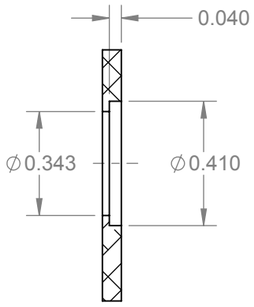
AUXILIARY VIEW A-A D2-2



DETAIL B
TYP D6-2



DETAIL C



SECTION D-D

PRELIMINARY ISSUE

DESIGN	RF	**DART AEROSPACE LTD**
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	VS	DRAWING NO. REV. A5
MFG. APPR.	DD	D5176 SHEET 3 OF 3
APPROVED		TITLE SCALE
DE APPR.		FACE PLATE ASSY NTS
DATE	14.10.07	

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